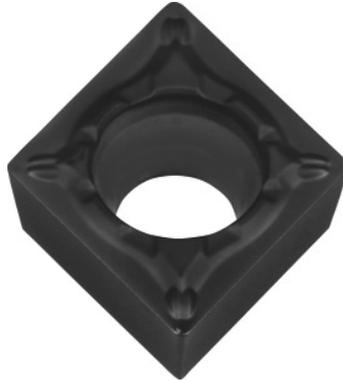


Garant

Indexable insert for turning CC.T 09T302, for finish machining, Grade: HB7415-1

**Order data**

Order number	260056 HB7415-1
GTIN	4062406749545
Item class	21G

Technical description

Feed f	0.05 - 0.3 mm/rev.
Chip breaker	TIS
Cutting conditions	continuous
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	50 - 110 m/min
Corner radius	0.2 mm
Tolerance	M
Grade	HB7415-1
Number of changes/inserts	2
Finishing/roughing assignment	Finishing

ISO code indexable insert	CCMT 09T302
Main application	S
Tool material	Carbide
Secondary application	M
Type of product	Indexable insert for turning